

Docket No. 147161-2

IN THE SPECIFICATION

Please amend the sixth sentence of paragraph [0024] as shown below.

[0024] In another embodiment, as shown in Figure 3, a conformable pressure transmitting medium may be used to urge a heated resinous composite substrate material against a thermoformed surface component. In this process, thermoformed surface component 9 is placed against a male forming tool 30, and a heated resinous composite material 26 is disposed between a pressure box 28 and a forming tool 30. While forming tool 30 is illustrated as a male forming tool, it may alternatively be a female forming tool. Clamps 34 may be used to hold the substrate sheet in position relative to pressure box 28 and forming tool 30. A membrane 36, more specifically, a non-permeable membrane, is stretched across the opening of the pressure box 28. A pressure is applied to membrane [[2]]36 from the side [[2]]36B opposite the side adjacent heated substrate material 26. A vacuum may also be used to pull heated substrate material 26 into contact with thermoformed surface component 9.